



ABSTRACT

This tutorial will show how recent advances in design and manufacturing have improved the performance of few-mode fibers, and what are the challenges to turn them into implementable solutions. © 2020 The Author(s)

OCIS codes: (060.2280) Fiber design and fabrication; (060.2330) Fiber optics communications

ACKNOWLEDGMENT



France and The Netherlands

A. Amezcua-Correa, M. Bigot-Astruc, D. Boivin, C. Gonnet, H. Maerten, *D. Molin*#, L.-A. de Montmorillon, L. Provost, J.-B. Trinel; F. Achten, K. de Jongh, I. Milicevic, M. van Stralen

NOKIA Bell Labs *France and USA*

K. Benyahya, S. Bigo, *G. Charlet*#, *Ph. Genevaux*#, *C. Koebele*#, *M. Salsi*#, *C. Simonneau*#, N. Fontaine, H. Chen, M. Mazur, R. Ryf



France

N. Barré, P. Jian, G. Labroille, J.-F. Morizur



University of Lille, France

L. Bigot, *C.C. Castiñeiras-Carrero*#, *G. Le Cocq*#, *A. Le Rouge*#, Y. Quiquempois, *B. Sévigny*#



University of Central Florida, USA

J.C. Alvarado-Zacarias, R. Amezcua-Correa, J.E. Antonio-Lopez, G. Li, H. Liu, G. Lopez-Galmiche, Z. Sanjabi Eznaveh, A.M. Velazquez-Benitez, N. Wang, H. Wen, S. Wittek



Eindhoven University of Technology, The Netherlands

S. van der Heide, C.M. Okonkwo, R.G.H. van Uden, J.J.A. van Weerdenburg



University of L'Aquila, Italy

C. Antonelli, A. Mecozzi

#No more in this Company/University

Advances in FME Design and Manufacturing | STILLARD | OFEC20 | 3

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. **Weakly-Coupled Few-Mode Fibers (FMFs)**
- 2.3. **Low Differential-Mode-Group-Delay (DMGD) FMFs**

3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | STILLARD | OFEC20 | 4

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled Few-Mode Fibers (FMFs)
- 2.3. Low Differential-Mode-Group-Delay (DMGD) FMFs

3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | STILLARD | OFEC20 | 5

FMFs and MODE DIVISION MULTIPLEXING (MDM)

FMF in 1977-79* (2-LP-mode fibers for higher bandwidths, *not for MDM*)

MDM demonstration over MMF in 1982** (2 modes over 10m)

MIMO-MDM demonstrations over MMFs in the 2000s***

MDM transmissions over specifically-designed FMFs in 2011*

9 years of intensive research

New FMFs, components and subsystems

Impressive record transmissions (3 modes over 1000s of km, 6 modes over 100s of km, 45 modes and 100s of Tbps over 10s of km)

Significant efforts to turn research demonstrations into implementable solutions (10s and 100s of Gbps without MIMO, real-time 2x2 & 4x4 MIMOs and 6x6 MIMO [coupled-core fiber])

*J. Sakai and T. Kimura, *Opt. Lett.* **1**, p.169 (1977); K. Kitayama et al., *IEEE-JQE* **15**, p.6; L.G. Cohen et al., *OFC, ThC2* (1979)

S. Berdagué and P. Facq, *Appl. Opt.* **21, p.1950 (1982)

***H.R. Stuart, *OFC'00, ThV2*; C.P. Tsekrekos et al., *ECOC'05, We4.P.113*; S. Schöllmann *OFC'07, OTuL2*; B.C. Thomsen, *OFC'10, OThM6*; B. Franz et al., *ECOC'10, Tu.3.C.4*

**OFC'11: A. Li et al., PDPB8; M. Salsi et al., PDPB9; R. Ryt et al., PDPB10*

Advances in FME Design and Manufacturing | STILLARD | OFEC20 | 6

FMFs

STANDARD FIBERS

Standard manufacturing processes, standard 125 & 250 μ m dimensions (large scale production), **low attenuations, easy splicing**

NON-STANDARD FIBERS

Mostly non-standard manufacturing processes and non-standard dimensions (short lengths), **relatively high attenuations** (≥ 0.25 or ≥ 0.5 dB/km)

OAM Fibers

RING Fibers

MULTI-ELEMENT Fibers

ELLIPTICAL-CORE Fibers

HOLLOW-CORE PHOTONIC-BANDGAP Fibers

Advances in FME Design and Manufacturing | STILLARD | OFC'20 | 7

FMFs

STANDARD FIBERS

Standard manufacturing processes, standard 125 & 250 μ m dimensions (large scale production), **low attenuations, easy splicing**

Weak Coupling: Cross-Talk (XT) is minimized, so that each (group of) mode(s) can be separately detected at reception

→ **No MIMO: Mode Group Division Multiplexing with Direct Detection**

⇒ **4 LP Mode Groups** (>200Gbps, bidirectional, **20km**)*

⇒ **6 LP Mode Groups** (60Gbps, **10km**)**

→ **Simple 2 × 2 and 4 × 4 MIMOs with Coherent Detection**

⇒ **402.7 Tbps** (6 LP modes [**10 spatial modes**], 48km)***

⇒ **Real-Time** (1.05Tbps, 6 LP modes [**10 spatial modes**], 48km)****

Full MIMO: DMGD minimized so that all modes are simultaneously detected at reception and that **MIMO** can compensate for **XT**

→ **2N × 2N MIMO** (N spatial modes) with Coherent Detection

⇒ **45 spatial modes** (101Tbps, 26.5km, **90 × 90 MIMO**)*

⇒ **266 Tbps** (90km, **12 × 12 MIMO**)**

⇒ **6,300 km** (1Tbps, 6 × 6 MIMO)***; **3,060km** (40.2Tbps, **6 × 6 MIMO**)****

*K. Benyahya et al., ECOC'18, Tu1G.5

**D. Ge et al., OFC'18, W4K.3

***D. Soma et al., ECOC'19, W.2.A.2

****Igarashi et al., ECOC'19, W.2.A.3

*R. Ryf et al., ECOC'18, Th3B.1

**Y. Wakayama et al., OFC'18, W4C.1

***K. Shibahara et al., OFC'18, Th4C.6

****K. Shibahara et al., OFC'19, W3F.2

Advances in FME Design and Manufacturing | STILLARD | OFC'20 | 8

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMFs
- 2.3. Low-DMGD FMFs

3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

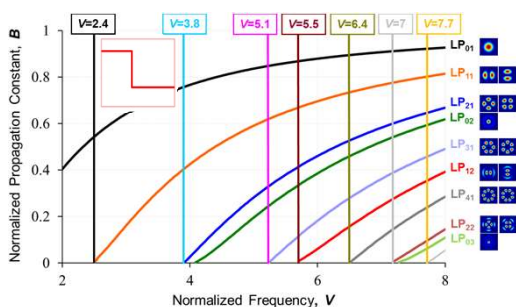
4. CONCLUSION

Advances in FME Design and Manufacturing | SILLARD | OFEC'20 | 9

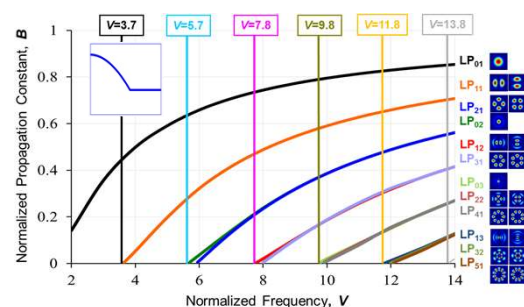
BASICS*

Normalized **frequency**: $V = \frac{2\pi}{\lambda} \cdot a \cdot \sqrt{n_{co}^2 - n_{cl}^2}$ [a : Core radius, n_{co} : Core index]

Normalized **propagation constant**: $B = \frac{n_{eff}^2 - n_{cl}^2}{n_{co}^2 - n_{cl}^2}$ [n_{eff} : effective index of the mode]



Step-index Profiles for which Δn_{eff} is maximized ($>0.5 \times 10^{-3}$) to limit **XT**, while maintaining Attenuation <0.25 dB/km and $A_{eff} > 80 \mu m^2$



Graded-index Profiles for which **DMGDs** is minimized (<100 s of ps/km) to limit **MIMO** complexity, while maintaining Attenuation <0.25 dB/km and $A_{eff} > 80 \mu m^2$

➔ **Highest possible V**, allowing for the **1st modes** to propagate while cutting off the undesired higher-order modes, in order to ensure **the highest possible B** (low Bend Losses <10 dB/turn at 10mm bend radius)

*P. Sillard et al., JLT 32, p.2824 (2014); OFC'16, Th11.1

Advances in FME Design and Manufacturing | SILLARD | OFEC'20 | 10

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. **Weakly-Coupled FMFs**
- 2.3. Low-DMGD FMFs

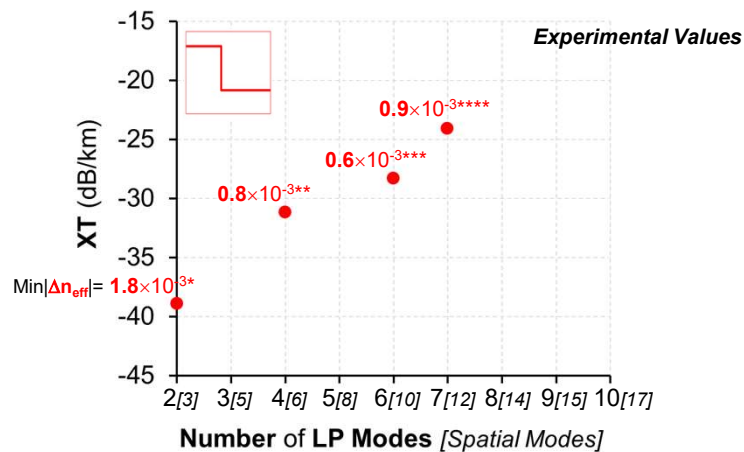
3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 | 11

WEAKLY-COUPLED FMFs: XT [worst value between 2 LP modes]



XT is high because modes spatially overlap

XT increases with the # of modes

$XT > -35\text{dB/km}$ for $\text{Min}|\Delta n_{\text{eff}}| < 1.0 \times 10^{-3}$ and # of LP modes ≥ 4

→ Only 10s of km w/o full MIMO. What can be done?

*R. Maruyama et al., JLT 35, p.650 (2017)

**L. Ma et al., ACP'16, AS4A.5

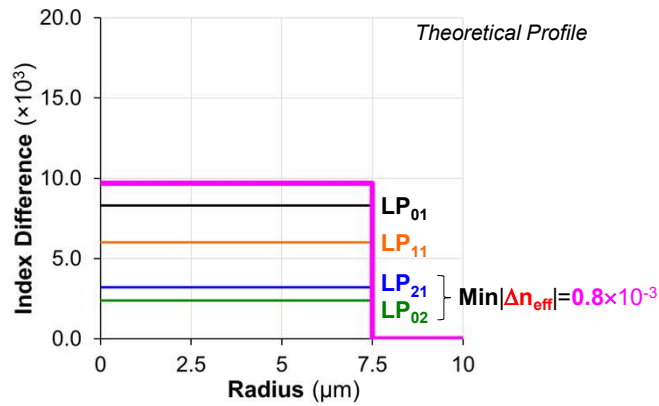
***D. Soma et al., ECOC'17, M.2.E.3

****M. Biqot et al., APC'17, NeM3B.4

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 | 12

WEAKLY-COUPLED FMFs: Step-index Profiles

Increase Δn_{eff} to decrease XT: 4 LP Modes



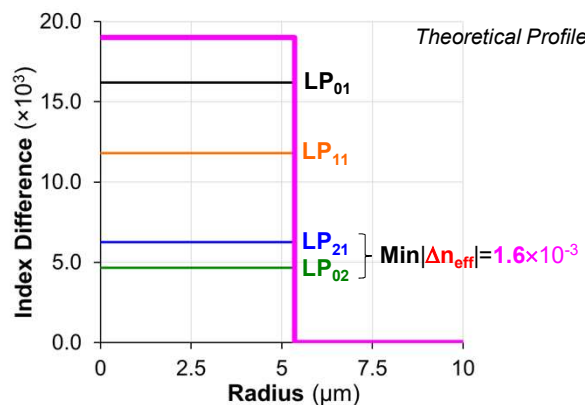
Step-index Profile

- ⇒ $\text{Min}|\Delta n_{\text{eff}}| = 0.8 \times 10^{-3}$
- ⇒ Attenuation (LP₀₁) = 0.22 dB/km
- ⇒ $\text{Min}|A_{\text{eff}}|(\text{LP}_{11}) = 118 \mu\text{m}^2$

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 | 13

WEAKLY-COUPLED FMFs: Step-index Profiles

Increase Δn_{eff} to decrease XT: 4 LP Modes



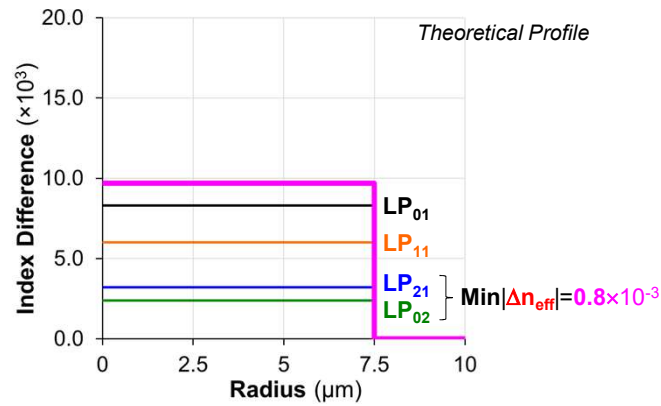
Step-index Profile: Decrease radius and increase index

- ⇒ $\text{Min}|\Delta n_{\text{eff}}|$: increase from 0.8 to 1.6×10^{-3}
- ⇒ Attenuation (LP₀₁): increase from ~0.22 to 0.25-0.30 dB/km
- ⇒ $\text{Min}|A_{\text{eff}}|(\text{LP}_{11})$: decrease from 118 to $< 60 \mu\text{m}^2$

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 | 14

WEAKLY-COUPLED FMFs: Step-index Profiles

Increase Δn_{eff} to decrease XT: 4 LP Modes



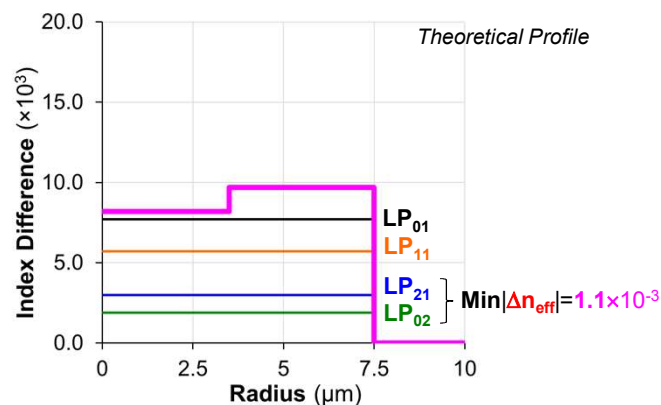
Step-index Profile

- ⇒ $\text{Min}|\Delta n_{\text{eff}}| = 0.8 \times 10^{-3}$
- ⇒ Attenuation (LP₀₁) ~ 0.22 dB/km
- ⇒ $\text{Min}|A_{\text{eff}}|(\text{LP}_{11}) = 118 \mu\text{m}^2$

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 | 15

WEAKLY-COUPLED FMFs: New Index Profiles

Increase Δn_{eff} to decrease XT: 4 LP Modes



Step-index Profile: with Depressed-Inner Region*

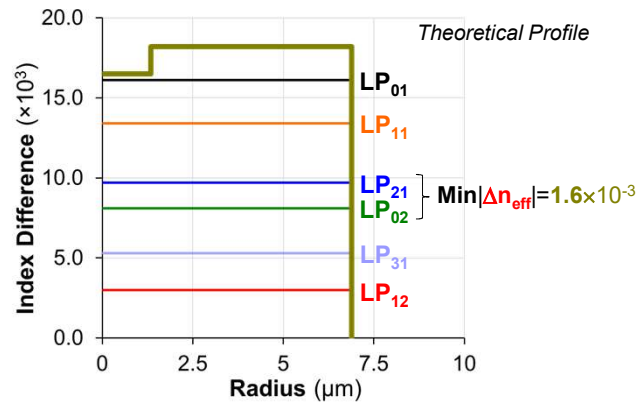
- ⇒ $\text{Min}|\Delta n_{\text{eff}}|$: increase from 0.8 to 1.1×10^{-3}
- ⇒ Attenuation (LP₀₁) ≤ 0.22 dB/km
- ⇒ $\text{Min}|A_{\text{eff}}| > 120 \mu\text{m}^2$

*A.R. May & M.N. Zervas, ECOC'15, PL131

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 | 16

WEAKLY-COUPLED FMFs: *New Index Profiles*

Increase Δn_{eff} to decrease XT: **6 LP Modes**



Step-index Profile: *with Depressed-Inner Region**

- ⇒ $\text{Min}|\Delta n_{\text{eff}}|$: increase from **1.0** to **1.6×10^{-3}**
- ⇒ **Attenuation (LP_{01})** ≤ 0.25 dB/km
- ⇒ $\text{Min}|A_{\text{eff}}| > 80 \mu\text{m}^2$

*M. Biqot et al., APC'17, NeM3B.4

Advances in FME Design and Manufacturing | STILLARD | OFEC20_17

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMFs
- 2.3. **Low-DMGD FMFs**

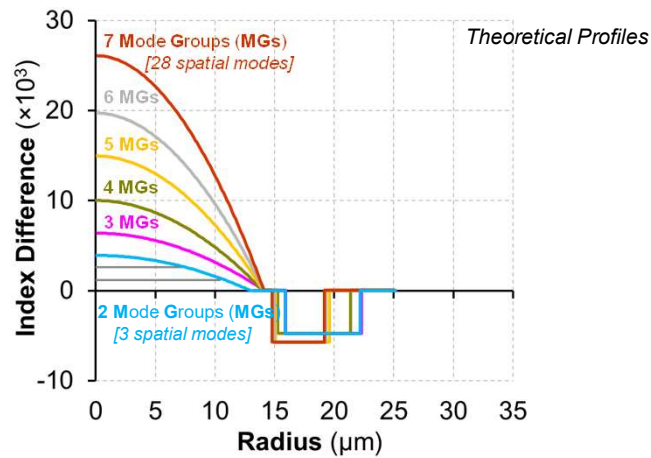
3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | STILLARD | OFEC20_18

LOW-DMGD FMs: Trench-Assisted Graded-index Profiles



Graded-index Core to minimize **DMGDs** (as for MMFs)

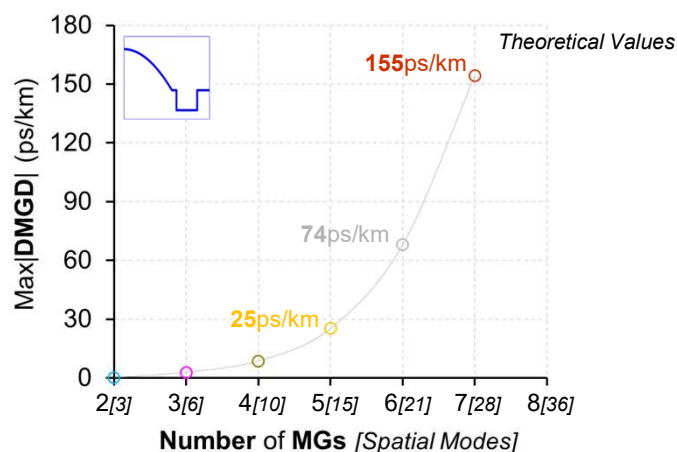
Trench to reduce bending sensitivity*

→ **Higher Core indexes** required to support more modes

→ **Small Core radii** to contain Bend Losses and Leaky Modes

*W.A. Reed et al., *AT&T* 71 65, p.105 (1987)

LOW-DMGD FMs: DMGD



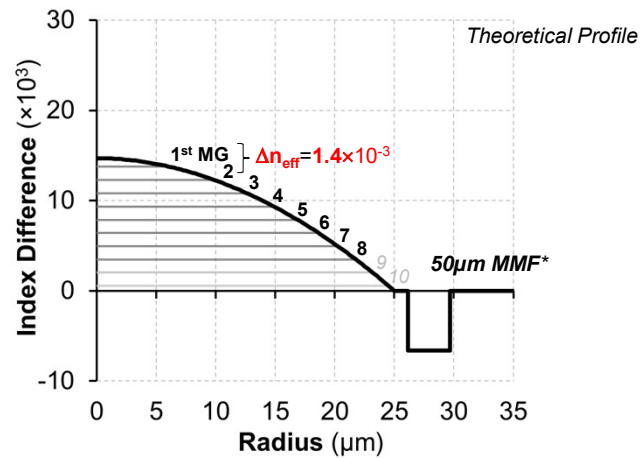
DMGDs increase due to the higher Core indexes*: **critical levels are reached**

→ **What can be done?**

⇒ **50 μm MMF at 1550 nm**

*D. Gloge and E.A.J. Marcatili, *BSTJ* 52, p.1563 (1973)

LOW-DMGD FMs: $50\mu\text{m}$ MMF



$\Delta n_{\text{eff}} > 1.4 \times 10^{-3}$: **weak coupling** between **last MG used** and **1st MG not used**

Up to **10 MGs** [55 spatial modes] can selectively be used for MDM
 [9th and 10th MGs being more bend sensitive, might not be suitable for MDM]

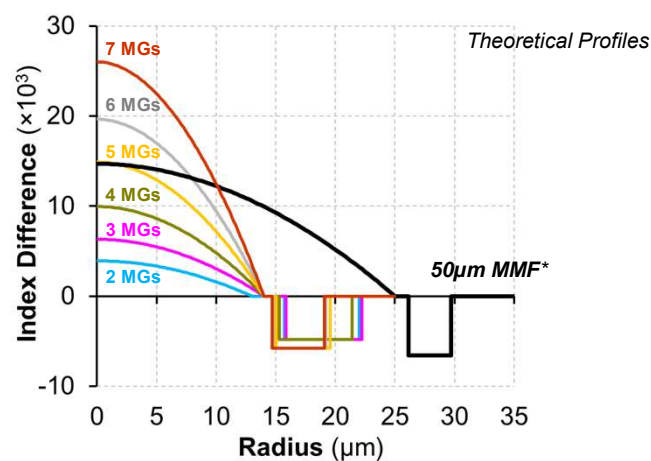
DMGDs minimized at **1550nm**

- **Alpha** parameter of the Graded-index core **precisely tuned**
- **Trench** dimensions and position **carefully adjusted**

*P. Sillard et al., JLT **34**, p.1672 (2016)

Advances in FME Design and Manufacturing | SILLARD | OFC'20 21

LOW-DMGD FMs: $50\mu\text{m}$ MMF



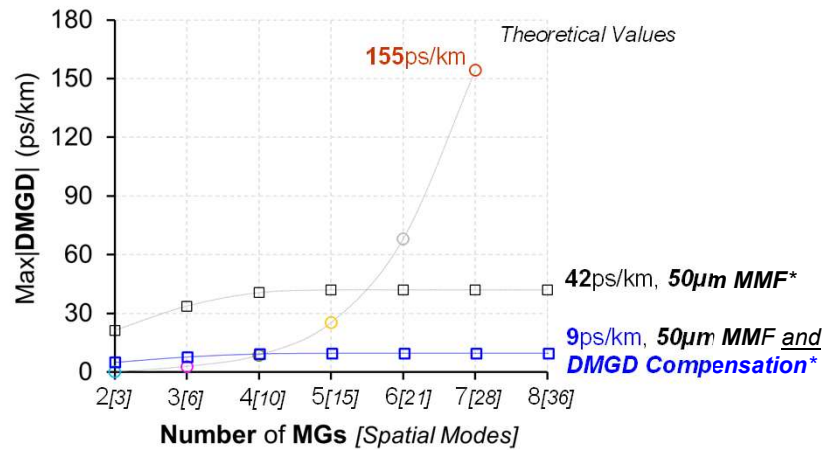
Core index of $50\mu\text{m}$ MMF \leq Core index of FMs with MGs ≥ 5
Core radius of $50\mu\text{m}$ MMF \geq Core radius of FMs

→ **Smaller DMGDs** when the **# of MGs used > 5**

*P. Sillard et al., JLT **34**, p.1672 (2016)

Advances in FME Design and Manufacturing | SILLARD | OFC'20 22

LOW-DMGD FMs: 50 μ m MMF



DMGDs increase due to the higher Core indexes: **critical levels are reached**

→ What can be done?

⇒ **50 μ m MMF at 1550nm and DMGD Compensation***

*P. Sillard et al., JLT **34**, p.1672 (2016)

*Matsumoto and K. Nakagawa, Appl. Opt. **18**, p.1449 (1979); K. Morishita et al., IEEE Trans. on MTT **30**, p.694 (1982)

*P. Sillard et al., OFC'17, Tu2J.4

Advances in FME Design and Manufacturing | SILLARD | OFC'20_23

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMs
- 2.3. Low-DMGD FMs

3. MANUFACTURING

- 3.1. **State of the Art: Weakly-Coupled FMs**
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

4. CONCLUSION

WEAKLY-COUPLED FMFs

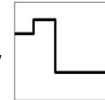
2-LP [3-Spatial]-Mode Fibers [Not Exhaustive List]

- A. Li *et al.*, OFC'11, PDPB8
- A.A. Amin *et al.*, Opt. Ex. **19**, p.16672 (2011)
- K. Jespersen *et al.*, OFC'12, OTh3I.4
- R. Maruyama *et al.*, OFC'14, M3F.6; OFC'15, M2C.1
- T. Mori *et al.*, ECOC'14, Th.1.4.4
- C.C. Castineiras Carrero *et al.*, OFC'16, W4F.5

4-LP [6-Spatial]-Mode Fibers

- P. Sillard *et al.*, ECOC'11, Tu.5.LeCervin.7
- R. Maruyama *et al.*, OFC'15, M2C.1
- L. Ma *et al.*, ACP'16, AS4A.5**

→ **Step-index Profiles with Depressed-Inner Region**



6-LP [10-Spatial]-Mode Fibers

- M. Bigot *et al.*, APC'17, NeM3B.4**
- D. Soma *et al.*, ECOC'17, M.2.E.3
- L. Shen *et al.*, OFC'18, Th2A.24
- D. Ge *et al.*, OFC'18, W4K.3**

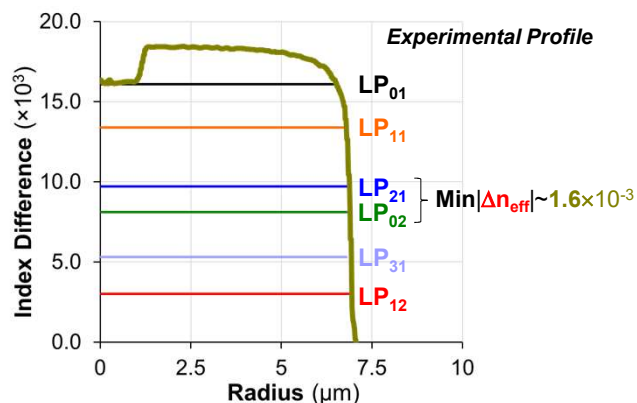
7-LP [12-Spatial]-Mode Fibers

- M. Bigot *et al.*, APC'17, NeM3B.4**

Advances in FME Design and Manufacturing | SILLARD | OFC'20_25

WEAKLY-COUPLED FMFs: New Index Profiles

Increase Δn_{eff} to decrease XT: **6 LP Modes**



Step-index Profile: **with Depressed-Inner Region***

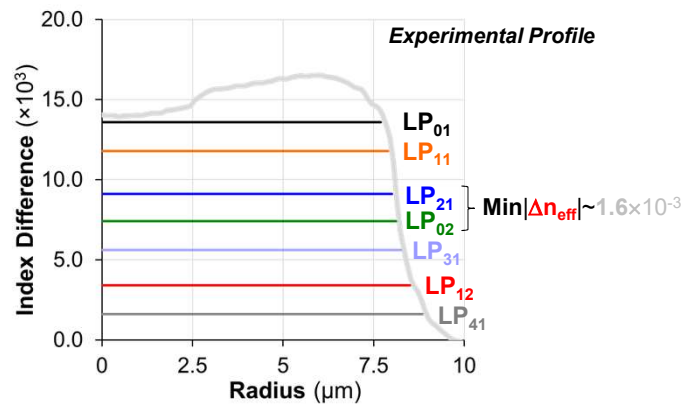
- ⇒ **$\text{Min} |\Delta n_{\text{eff}}| \sim 1.6 \times 10^{-3}$**
- ⇒ **Attenuation (LP₀₁) = 0.25 dB/km**
- ⇒ **$\text{Min} |A_{\text{eff}}| = 84 \mu\text{m}^2$**

*M. Bigot *et al.*, APC'17, NeM3B.4

Advances in FME Design and Manufacturing | SILLARD | OFC'20_26

WEAKLY-COUPLED FMFs: New Index Profiles

Increase Δn_{eff} to decrease **XT**: 7 LP Modes



Step-index Profile: with Depressed-Inner Region*

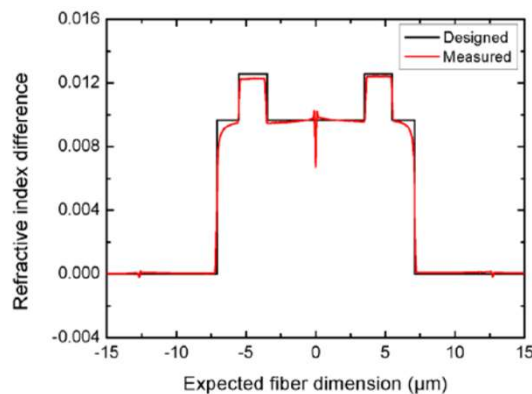
- ⇒ $Min|\Delta n_{eff}| \sim 1.6 \times 10^{-3}$
- ⇒ **Attenuation (LP_{01}) = 0.24dB/km**
- ⇒ $Min|A_{eff}| = 99\mu m^2$

*M. Bigot et al., APC'17, NeM3B.4

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 27

WEAKLY-COUPLED FMFs: New Index Profiles

Increase Δn_{eff} to decrease **XT**: 4 LP Modes



Step-index Profile: with Depressed-Inner Region (\equiv Ring)*

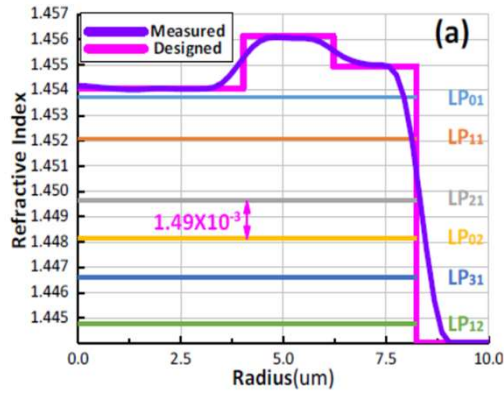
- ⇒ $Min|\Delta n_{eff}| \sim 1.8 \times 10^{-3}$
- ⇒ **Attenuation (LP_{01}) = 0.22dB/km**
- ⇒ $Min|A_{eff}| = 100\mu m^2$

*L. Ma et al., ACP'16, AS4A.5

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 28

WEAKLY-COUPLED FMFs: *New Index Profiles*

Increase Δn_{eff} to decrease **XT**: **6 LP Modes**



Step-index Profile: *with Depressed-Inner Region (≡Ring)**

⇒ **Min** $|\Delta n_{eff}| \sim 1.5 \times 10^{-3}$

⇒ **Attenuation** (LP_{01}) = 0.23 dB/km

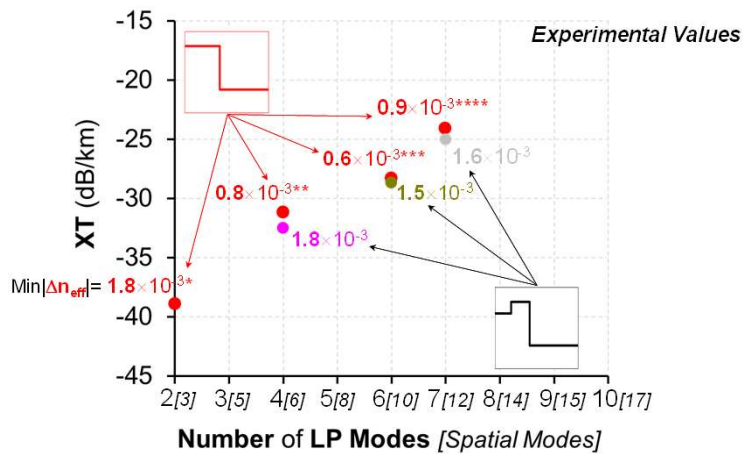
→ **What about XT?**

⇒ **Min** $|A_{eff}| = 109 \mu m^2$

*D. Ge et al., OFC'18, W4K.3

Advances in FME Design and Manufacturing | STILLARD | OFC'20, 29

WEAKLY-COUPLED FMFs: *XT* [worst value between 2 LP modes]



→ **Moderate XT reduction** $\sim 2 \text{ dB/km}$

→ **See 3.3. Perspectives and Challenges**

*R. Maruyama et al., JLT 35, p.650 (2017)

**L. Ma et al., ACP'16, AS4A.5

***D. Soma et al., ECOC'17, M.2.E.3

****M. Bigot et al., APC'17, NeM3B.4

●L. Ma et al., ACP'16, AS4A.5

●D. Ge et al., OFC'18, W4K.3

●M. Bigot et al., APC'17, NeM3B.4

Advances in FME Design and Manufacturing | STILLARD | OFC'20, 30

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMFs
- 2.3. Low-DMGD FMFs

3. MANUFACTURING

- 3.1. **State of the Art: Low-DMGD FMFs**
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | SILLARD | OFC'20 31

LOW-DMGD FMFs

2-MG [3-Spatial-Mode] Fibers

- R. Ryf *et al.*, OFC'11, PDPB10
- T. Sakamoto *et al.*, OFC'12, OM2D.1
- L. Grüner-Nielsen *et al.*, OFC'12, PDP5A.1; ECOC'14, P.1.15
- M.-J. Li *et al.*, OECC'12, 5C3-2
- R. Maruyama *et al.*, ECOC'12, Tu.1.F.2

3-MG [6-Spatial-Mode] Fibers

- T. Mori *et al.*, OFC'13, OTh3K.1
- R. Ryf *et al.*, OFC'13, PDPA.1

4-MG [10-Spatial-Mode] Fibers

- P. Sillard *et al.*, OFC'14, M3F.2
- T. Mori *et al.*, OFC'14, M3F.3
- P. Sillard et al., JLT 35, p.734 (2017)***

5-MG [15-Spatial-Mode] Fibers

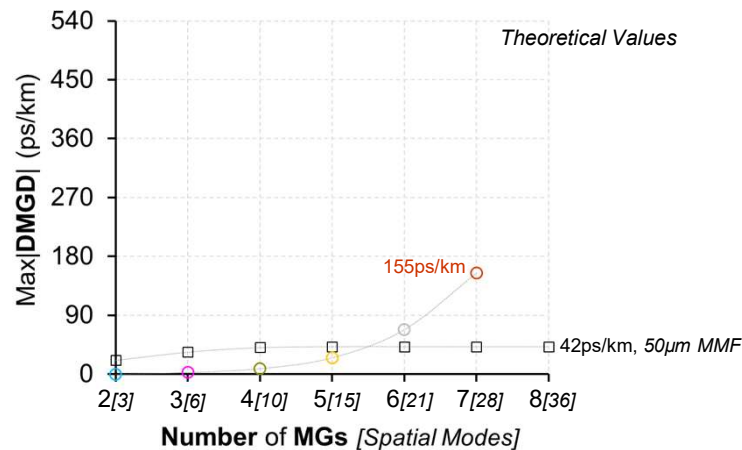
- P. Sillard *et al.*, OFC'15, M2C.2; JLT 34, p.425 (2016)
- N.K. Fontaine *et al.*, OFC'15, Th5C.1

50µm Multi-[55-Spatial-]Mode Fiber

- P. Sillard et al., JLT 34, p.1672 (2016); OFC'17, Tu2J.4***
- P. Sillard et al., JLT 35, p.1444 (2017)***

Advances in FME Design and Manufacturing | SILLARD | OFC'20 32

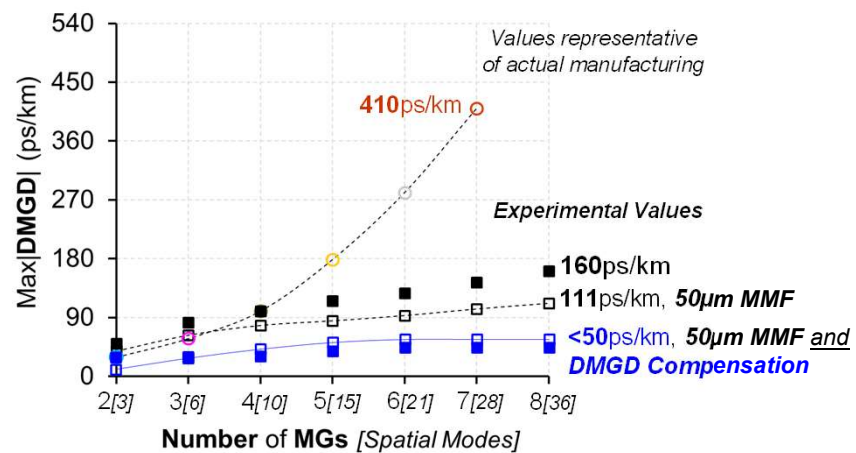
LOW-DMGD FMFs: *Theoretical Values*



Such low **DMGDs** cannot be reached given the sensitivity to profile variations (that occur during the manufacturing)

Advances in FME Design and Manufacturing | SILLARD | OFC'20_33

LOW-DMGD FMFs: *Values Representative of Manufacturing*



DMGDs calculated from distributions of profiles with σ that match process tolerances: representative of manufacturing

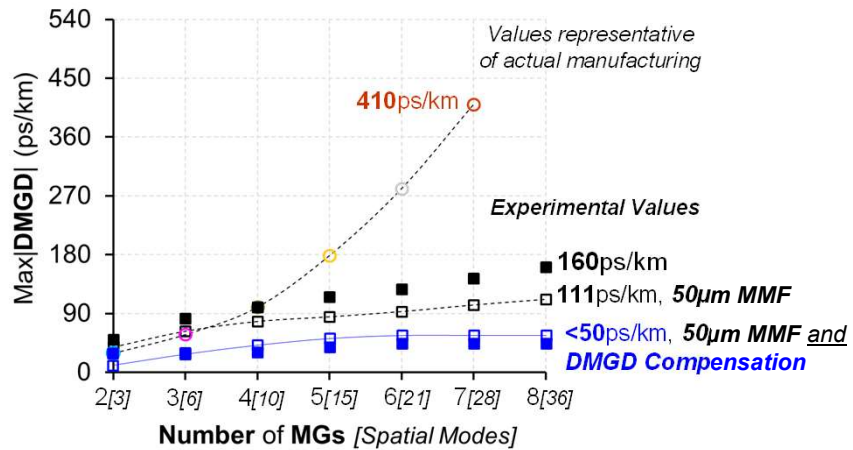
⇒ **Attenuation** (LP_{01}) = **0.218 dB/km**; **Min** $|A_{eff}|$ = **170 μm^2**

⇒ **DMGD Compensation**

P. Sillard et al., JLT 34, p.1672 (2016): OFC'17, Tu21.4

Advances in FME Design and Manufacturing | SILLARD | OFC'20_34

LOW-DMGD FMFs: *Values Representative of Manufacturing*



DMGDs calculated from distributions of profiles with σ that match process tolerances: representative of manufacturing

→ **What can further be done?**

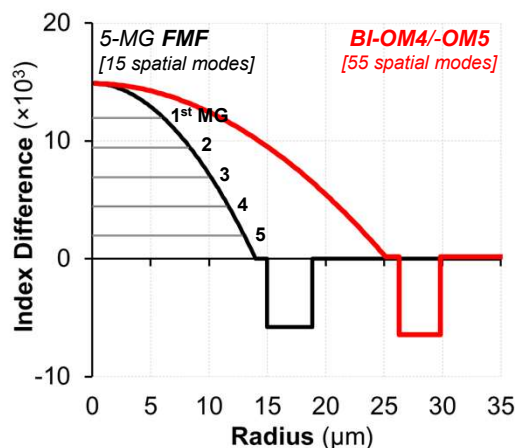
⇒ **Accurate MM processes for FM manufacturing?**

*P. Sillard et al., JLT 34, p.1672 (2016); OFC'17, Tu2J.4

Advances in FME Design and Manufacturing | SILLARD | OFC'20_35

LOW-DMGD FMFs: *MM Processes*

OM4/OM5 fibers have Core radius of **25 μ m** and guide **10 MGs** [55 spatial modes]



OM4/OM5 preforms can be rescaled to reach **Core radius of 14 μ m on fiber to guide 5 MGs**, targeting a **diameter** that is **25/14=1.77 \times larger***

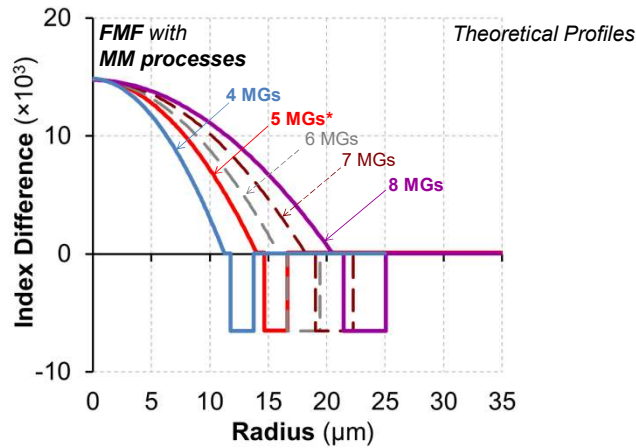
Alpha has also to be adjusted to minimize **DMGDs** at 1550nm

*P. Sillard et al., OFC'15, M2C.2

Advances in FME Design and Manufacturing | SILLARD | OFC'20_36

LOW-DMGD FMFs: MM Processes

OM4/OM5 fibers have Core radius of **25 μ m** and guide **10 MGs** [55 spatial modes]



OM4/OM5 preforms can be rescaled to reach **Core radii** from **11.25** to **20.5 μ m** on fiber to guide **4** to **8 MGs** [10 to 36 spatial modes]

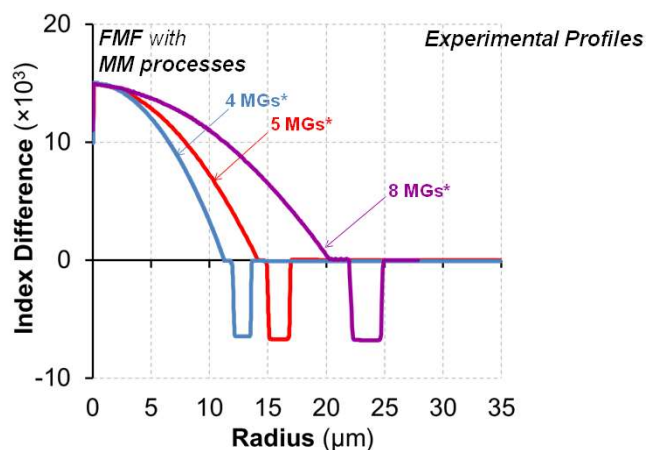
Alphas have to be adjusted to minimize **DMGDs** at 1550nm

*P. Sillard et al., OFC'15, M2C.2

Advances in FME Design and Manufacturing | SILLARD | OFC'20_37

LOW-DMGD FMFs: MM Processes

OM4/OM5 fibers have Core radius of **25 μ m** and guide **10 MGs** [55 spatial modes]



OM4/OM5 preforms can be rescaled to reach **Core radii** from **11.25** to **20.5 μ m** on fiber to guide **4** to **8 MGs** [10 to 36 spatial modes]

Alphas have to be adjusted to minimize **DMGDs** at 1550nm

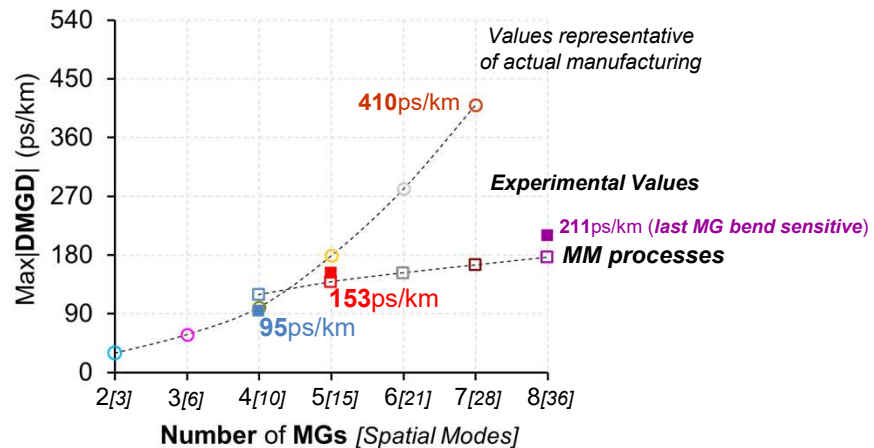
*P. Sillard et al., OFC'15, M2C.2

*P. Sillard et al., JLT 35, p.734 (2017)

*P. Sillard et al., JLT 35, p.1444 (2017)

Advances in FME Design and Manufacturing | SILLARD | OFC'20_38

LOW-DMGD FMs: *MM Processes*



DMGDs calculated from distributions of profiles with σ that match process tolerances: representative of manufacturing

→ What can further be done?

- ⇒ **Accurate MM processes for FM manufacturing when # of MGs ≥ 4**
- ⇒ **Attenuation (LP_{01}) ≤ 0.22 dB/km; $Min|A_{eff}|$ from 75 to 125 μm^2**
- ⇒ **DMDG compensation can reduce these values by factors of 2 to 4**

■ P. Sillard et al., OFC'15, M2C.2
 ■ P. Sillard et al., JLT 35, p.734 (2017)
 ■ P. Sillard et al., JLT 35, p.1444 (2017)

Advances in FME Design and Manufacturing | SILLARD | OFC'20 39

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMs
- 2.3. Low-DMGD FMs

3. MANUFACTURING

- 3.1. State of the Art
- 3.2. **Recent Advances: Weakly-Coupled FMs**
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | SILLARD | OFC'20 40

WEAKLY-COUPLED FMFs

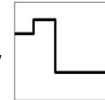
2-LP [3-Spatial]-Mode Fibers [Not Exhaustive List]

- A. Li *et al.*, OFC'11, PDPB8
- A.A. Amin *et al.*, Opt. Ex. **19**, p.16672 (2011)
- K. Jespersen *et al.*, OFC'12, OTh3I.4
- R. Maruyama *et al.*, OFC'14, M3F.6; OFC'15, M2C.1
- T. Mori *et al.*, ECOC'14, Th.1.4.4
- C.C. Castineiras Carrero *et al.*, OFC'16, W4F.5

4-LP [6-Spatial]-Mode Fibers

- P. Sillard *et al.*, ECOC'11, Tu.5.LeCervin.7
- R. Maruyama *et al.*, OFC'15, M2C.1
- L. Ma *et al.*, ACP'16, AS4A.5

→ **Step-index Profiles
with Depressed-
Inner
Region**



6-LP [10-Spatial]-Mode Fibers

- M. Bigot *et al.*, APC'17, NeM3B.4
- D. Soma *et al.*, ECOC'17, M.2.E.3
- L. Shen *et al.*, OFC'18, Th2A.24
- D. Ge *et al.*, OFC'18, W4K.3
- M. Bigot *et al.*, OFC'19, M1E.3**

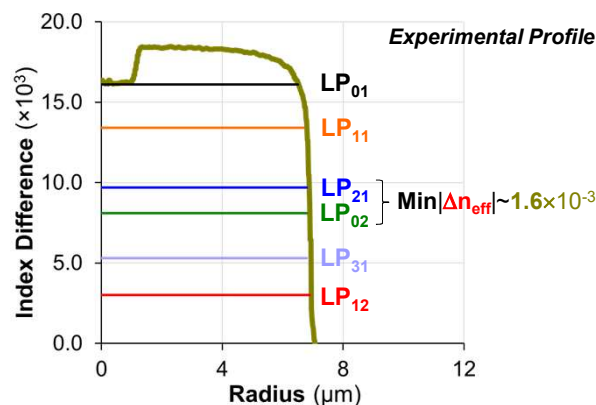
7-LP [12-Spatial]-Mode Fibers

- M. Bigot *et al.*, APC'17, NeM3B.4

Advances in FME Design and Manufacturing | SILLARD | OFC'20_41

WEAKLY-COUPLED FMFs: Differential Mode Attenuation (DMA)

6-LP-Mode Fiber



Step-index Profile with Depressed-Inner Region*

- ⇒ **Min $|\Delta n_{\text{eff}}| \sim 1.6 \times 10^{-3}$**
- ⇒ **Attenuation (LP₀₁) = 0.25 dB/km BUT DMA = 0.11 dB/km**
- ⇒ **Min $|A_{\text{eff}}| \geq 84 \mu\text{m}^2$**

*M. Bigot *et al.*, APC'17, NeM3B.4

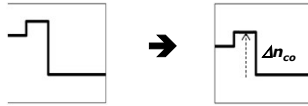
Advances in FME Design and Manufacturing | SILLARD | OFC'20_42

WEAKLY-COUPLED FMFs: DMA

Main contributors

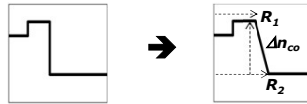
→ Rayleigh Scattering (RS)

- ⇒ Scattering from microscopic inhomogeneities
- ⇒ **Decreases with order of the mode** because of **smaller confinement in Core**
- ⇒ **Decreases with Core-Cladding index difference: Δn_{co}**



→ Small Angle Light [excess or anomalous] Scattering (SALS)*

- ⇒ Local scattering points at core-cladding interface
- ⇒ **Increases with order of the mode** because of **higher amplitude at Core-Cladding interface**
- ⇒ **Decreases with index gradient**, i.e. when $(R_2 - R_1) / \Delta n_{co}$ increases



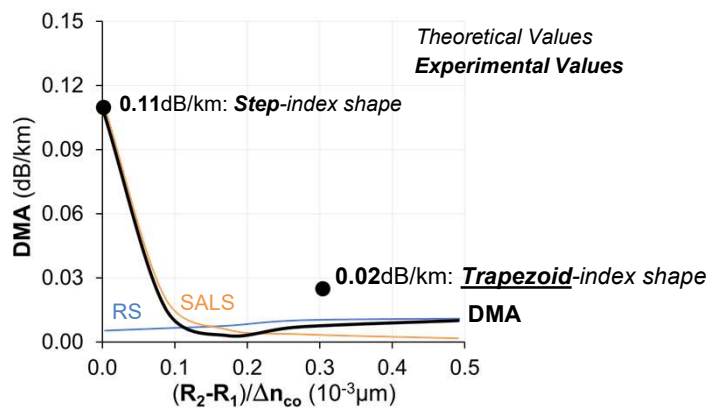
*P. Guenot et al., OFC'99, Th2G.1

*M.F. Lines et al., EL 35, p.1009 (1999)

Advances in FME Design and Manufacturing | STILLARD | OFC'20 43

WEAKLY-COUPLED FMFs: DMA

6-LP-Mode Fibers with Depressed-Inner Region*



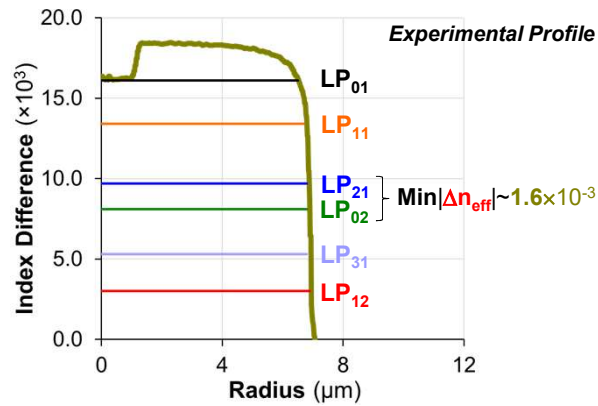
RS: Slightly increases because of **higher Δn_{core}** required to maintain **high Δn_{eff}**

SALS: Steeply decreases because of **smaller index gradient**

→ **DMA: Minimized < 0.01 dB/km at $(R_2 - R_1) / \Delta n_{core} \sim 0.2 \times 10^{-3} \mu m$**

*M. Bigot et al., OFC'19, M1E.3

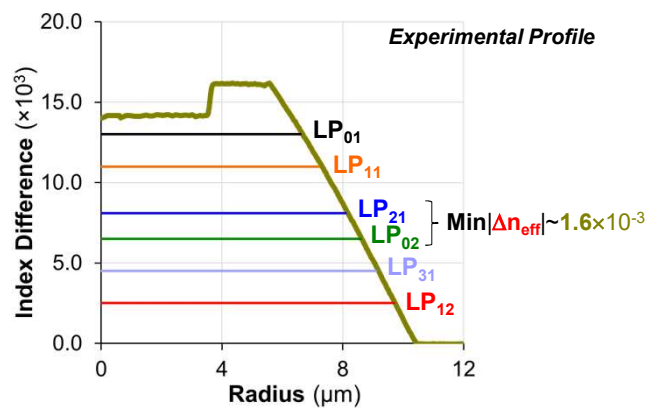
Advances in FME Design and Manufacturing | STILLARD | OFC'20 44

WEAKLY-COUPLED FMFs: DMA**6-LP-Mode Fibers with Depressed-Inner Region****Step-index shape***

- ⇒ $\text{Min}|\Delta n_{\text{eff}}| \sim 1.6 \times 10^{-3}$
- ⇒ **Attenuation** (LP_{01}) = **0.25**dB/km and **DMA** = **0.11**dB/km
- ⇒ $\text{Min}|A_{\text{eff}}| \geq 84 \mu\text{m}^2$

*M. Biqot et al., APC'17, NeM3B.4

Advances in FME Design and Manufacturing | STILLARD | OFEC'20_45

WEAKLY-COUPLED FMFs: DMA**6-LP-Mode Fibers with Depressed-Inner Region****Trapezoid-index shape***

- ⇒ $\text{Min}|\Delta n_{\text{eff}}| \sim 1.6 \times 10^{-3}$
- ⇒ **Attenuation** (LP_{01}) = **0.24**dB/km and **DMA** ≤ 0.02 dB/km
- ⇒ $\text{Min}|A_{\text{eff}}| \geq 100 \mu\text{m}^2$

*M. Biqot et al., OFC'19, M1E.3

Advances in FME Design and Manufacturing | STILLARD | OFEC'20_46

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMFs
- 2.3. Low-DMGD FMFs

3. MANUFACTURING

- 3.1. State of the Art
- 3.2. **Recent Advances: Low-DMGD FMFs**
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | SILLARD | OFC'20 47

LOW-DMGD FMFs

2-MG [3-Spatial-Mode] Fibers

- R. Ryf *et al.*, OFC'11, PDPB10
- T. Sakamoto *et al.*, OFC'12, OM2D.1
- L. Grüner-Nielsen *et al.*, OFC'12, PDP5A.1; ECOC'14, P.1.15
- M.-J. Li *et al.*, OECC'12, 5C3-2
- R. Maruyama *et al.*, ECOC'12, Tu.1.F.2

3-MG [6-Spatial-Mode] Fibers

- T. Mori *et al.*, OFC'13, OTh3K.1
- R. Ryf *et al.*, OFC'13, PDPA.1

4-MG [10-Spatial-Mode] Fibers

- P. Sillard *et al.*, OFC'14, M3F.2
- T. Mori *et al.*, OFC'14, M3F.3
- P. Sillard et al.*, *JLT* **35**, p.734 (2017)

5-MG [15-Spatial-Mode] Fibers

- P. Sillard *et al.*, OFC'15, M2C.2; *JLT* **34**, p.425 (2016)
- N.K. Fontaine *et al.*, OFC'15, Th5C.1

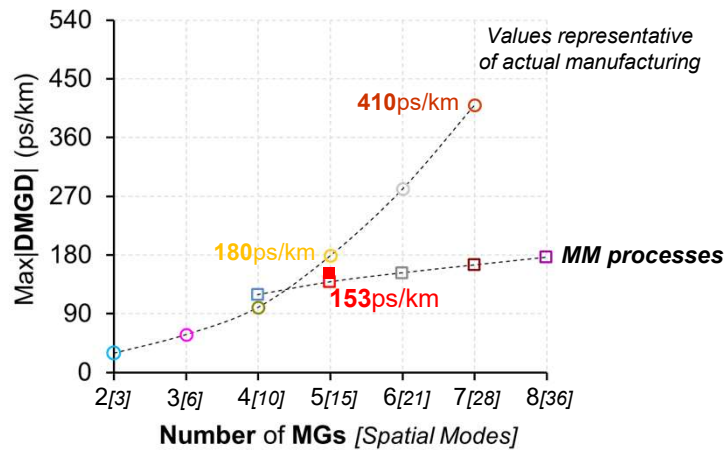
***D. Molin et al.*, OFC'18, W3C.1**

50 μ m Multi-[55-Spatial-]Mode Fiber

- P. Sillard et al.*, *JLT* **34**, p.1672 (2016); OFC'17, Tu2J.4; **R. Ryf et al.**, ECOC'18, Th3B.1
- P. Sillard et al.*, *JLT* **35**, p.1444 (2017)

Advances in FME Design and Manufacturing | SILLARD | OFC'20 48

LOW-DMGD FMFs: MM Processes



Experimental value of 153ps/km < 180ps/km for standard FMFs

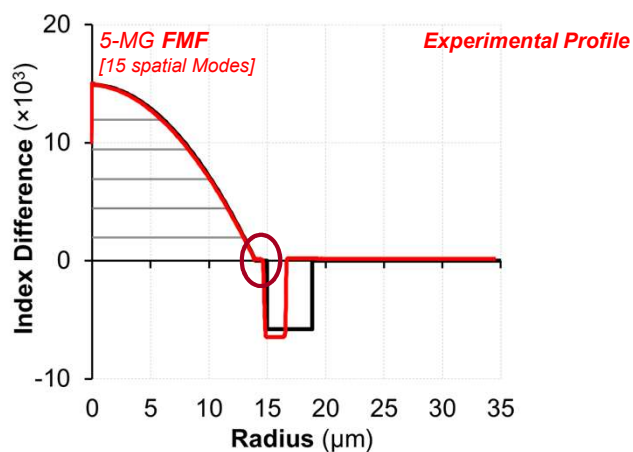
→ How to improve this result?

■ P. Sillard et al., OFC'15, M2C.2

Advances in FME Design and Manufacturing | SILLARD | OFC'20_49

LOW-DMGD FMFs: MM Processes with Improved Design

OM4/OM5 preforms rescaled to reach **Core radius of 14μm on fiber to guide 5 MGs**, targeting a **diameter** that is $25/14=1.77\times$ larger

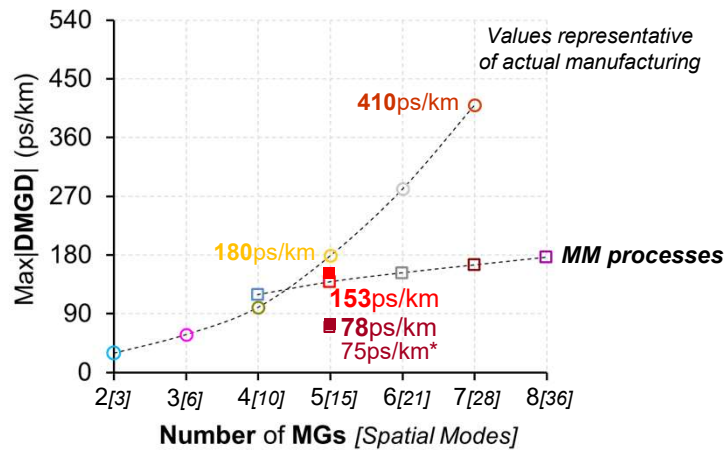


Trench-Core distance to be adjusted to further reduce **DMGDs***

■ P. Sillard et al., OFC'15, M2C.2
*P. Sillard et al., JLT **34**, p.425 (2016)

Advances in FME Design and Manufacturing | SILLARD | OFC'20_50

LOW-DMGD FMFs: MM Processes

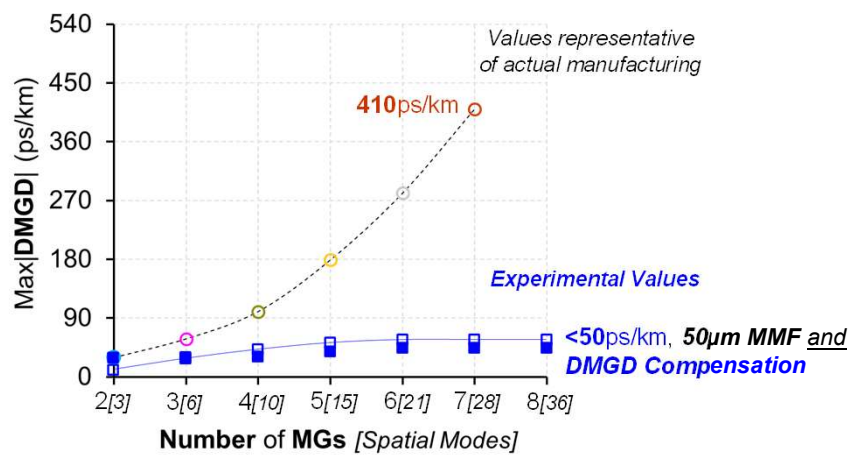


Experimental value of 78ps/km ~ calculated value of 75ps/km*

→ Lowest **DMGD reported for a 15-Spatial-Mode Fiber**

■ P. Sillard et al., OFC'15, M2C.2
 *P. Sillard et al., JLT 34, p.425 (2016)
 ■ D. Molin et al., OFC'18, W3C.1

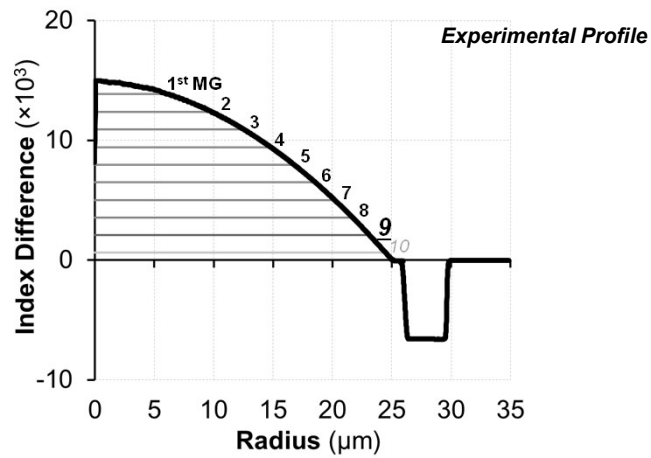
LOW-DMGD FMFs: 50µm MMF and DMGD Compensation



8 MGs considered: 9th and 10th MGs being more bend sensitive, might not be suitable for MDM

■ P. Sillard et al., OFC'17, Tu2J.4

LOW-DMGD FMs: $50\mu\text{m}$ MMF and DMGD Compensation



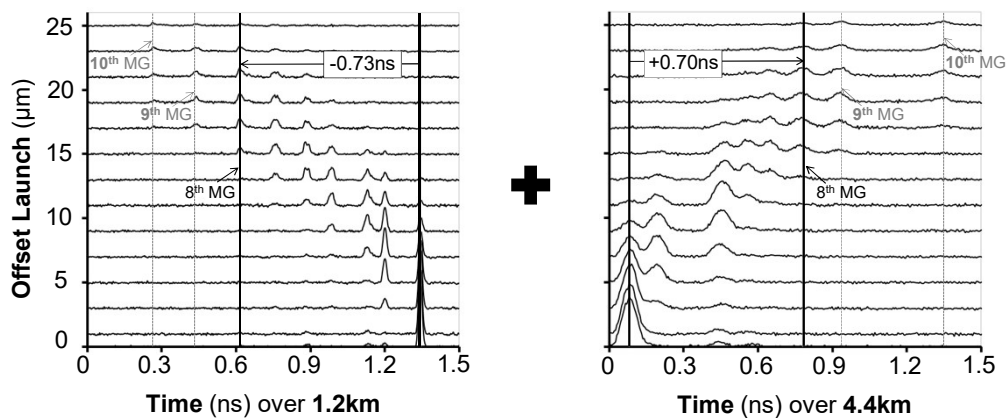
Not 8 but 9 MGs [45 spatial modes] transmitted over 26.5km (101Tbps, 202bps/Hz, 90×90 MIMO)*

→ **What about the DMGD of the 9th MG?**

*R. Ryf et al., ECOC'18, Th3B.1

Advances in FME Design and Manufacturing | STILLARD | OFC'20 53

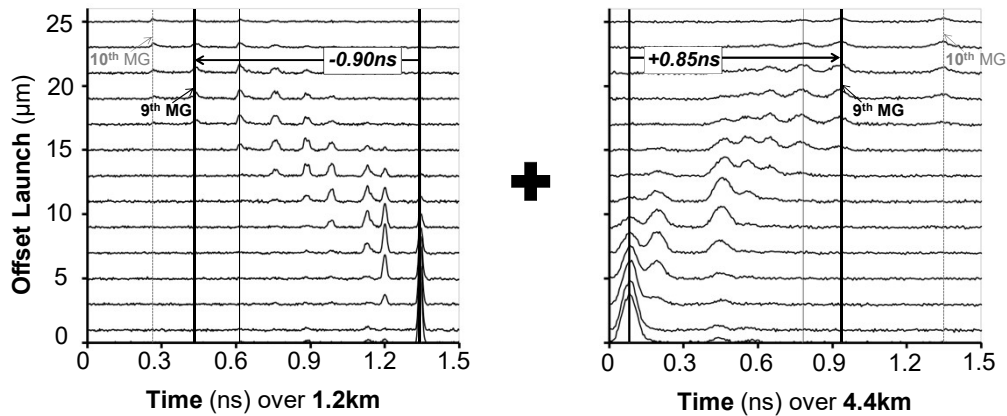
LOW-DMGD FMs: $50\mu\text{m}$ MMF and DMGD Compensation



8th MG almost perfectly compensated: 5ps/km $\sim 30[-730+700]$ ps/5.6km

Advances in FME Design and Manufacturing | STILLARD | OFC'20 54

LOW-DMGD FMs: $50\mu\text{m}$ MMF and DMGD Compensation



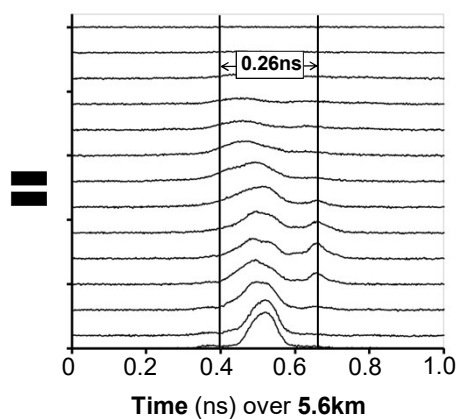
8th MG almost perfectly compensated: 5ps/km $\sim 30[-730+700]\text{ps}/5.6\text{km}$

9th MG almost perfectly compensated: 9ps/km $\sim 30[-900+850]\text{ps}/5.6\text{km}$

\rightarrow DMGDs come from the lower-order MGs not perfectly compensated because of process variability

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 55

LOW-DMGD FMs: $50\mu\text{m}$ MMF and DMGD Compensation



8th MG almost perfectly compensated: 5ps/km $\sim 30[-730+700]\text{ps}/5.6\text{km}$

9th MG almost perfectly compensated: 9ps/km $\sim 30[-900+850]\text{ps}/5.6\text{km}$

\rightarrow DMGD $\sim 260/5.6 < 50\text{ps}/\text{km}$ (1st 9 MGs)

\rightarrow 10s of km of links with DMGDs $< 50\text{ps}/\text{km}$ (1st 9 MGs)

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 56

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMFs
- 2.3. Low-DMGD FMFs

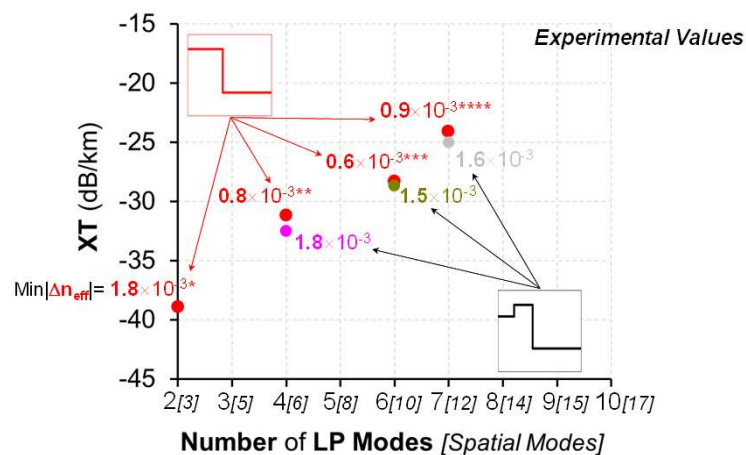
3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. **Perspectives and Challenges: Weakly-Coupled FMFs**

4. CONCLUSION

Advances in FME Design and Manufacturing | STILLARD | OFC'20 57

WEAKLY-COUPLED FMFs: XT [worst value between 2 LP modes]



→ **Min** $|\Delta n_{eff}|$: increase from **0.6-0.9** to **1.5-1.8** $\times 10^{-3}$

→ **Moderate** XT reduction \sim **2dB/km**

→ **Why?**

*R. Maruyama et al., JLT 35, p.650 (2017)

**L. Ma et al., ACP'16, AS4A.5

***D. Soma et al., ECOC'17, M.2.E.3

****M. Bigot et al., APC'17, NeM3B.4

●L. Ma et al., ACP'16, AS4A.5

●D. Ge et al., OFC'18, W4K.3

●M. Bigot et al., APC'17, NeM3B.4

Advances in FME Design and Manufacturing | STILLARD | OFC'20 58

WEAKLY-COUPLED FMFs: XT

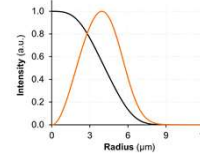
XT depends not only on Δn_{eff} but also on Mode Overlapping

2 LP modes: $\text{Min}|\Delta n_{eff}| = |n_{eff,01} - n_{eff,11}|$

⇒ $\text{Min}|\Delta n_{eff}|$: increase from **1.0** to **1.8×10^{-3}**

⇒ **Mode overlapping < 45%**

⇒ **XT reduction ~ 10 to 20 dB/km^***



4, 5, 6, 7 LP modes: $\text{Min}|\Delta n_{eff}| = |n_{eff,21} - n_{eff,02}|$

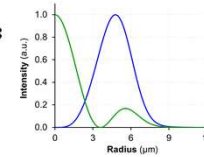
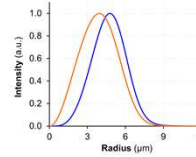
⇒ $\text{Min}|\Delta n_{eff}|$: increase from **0.6-0.9** to **$1.5-1.8 \times 10^{-3}$**

⇒ **Mode overlapping < 35%**

⇒ **XT reduction $\sim 2 \text{ dB/km}$**

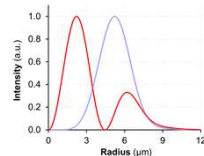
⇒ $|n_{eff,11} - n_{eff,21}| \sim 3 \times 10^{-3}$

⇒ **Mode overlapping > 75%**



⇒ $|n_{eff,31} - n_{eff,12}| \sim 2.3 \times 10^{-3}$

⇒ **Mode overlapping > 60%**



*R. Maruyama et al., JLT 35, p.650 (2017)

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 59

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMFs
- 2.3. Low-DMGD FMFs

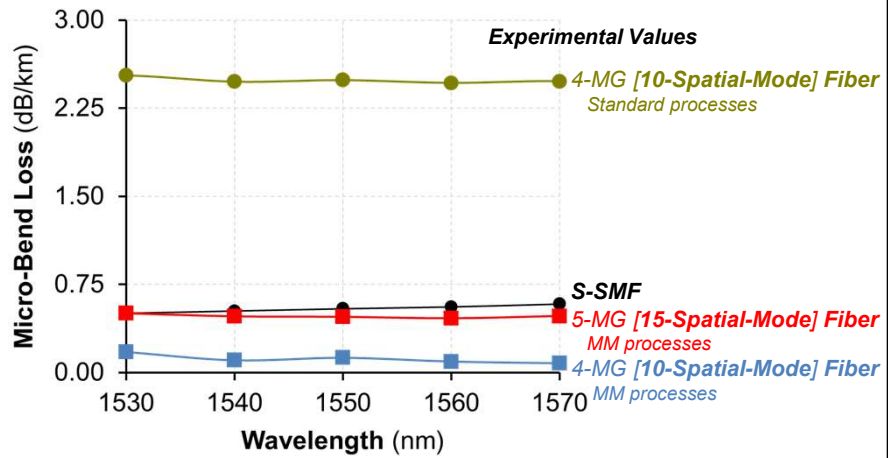
3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. **Perspectives and Challenges: Low-DMGD FMFs**

4. CONCLUSION

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 60

LOW-DMGD FMFs: Cablability

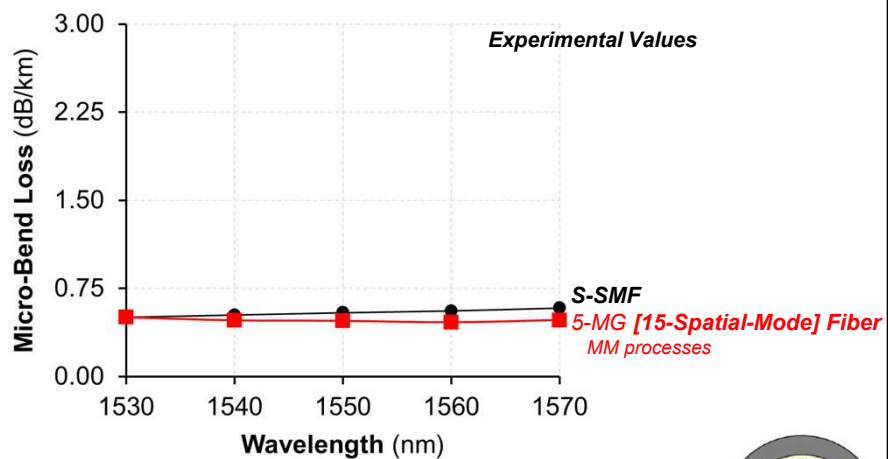



Increasing effective index difference between guided modes and radiation/leaky modes reduces micro-bending sensitivity*

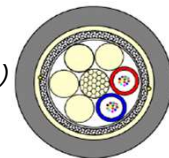
- ⇒ **Micro-bend losses equivalent to or lower than those of S-SMFs**
- ⇒ Allows for **practical deployments in telecom networks** (small added losses when fibers are put in cables and submitted to harsh environments)

● P. Sillard et al., OFC'14, M3F.2
 *R. Olshansky, Appl. Opt. 14, p.935 (1975)
 ■ P. Sillard et al., JLT 35, p.734 (2017)
 ■ P. Sillard et al., OFC'15, M2C.2; D. Molin et al., OFC'18, W3C.1

LOW-DMGD FMFs: Cablability and Field Trial

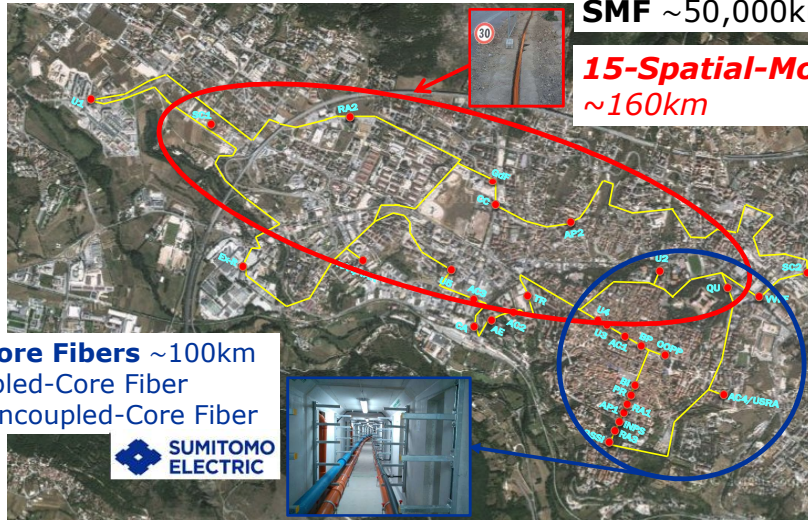


- ⇒ **20km duct cable** (2 loose tubes with 4 × **15-Spatial-Mode Fiber**) to be deployed in **L'Aquila, Italy**
- ⇒ Part of **fiber-optic infrastructure around the city center of L'Aquila**, within  INCIPICT*
- ⇒ **Living lab**, a test-bed available to international research community



■ P. Sillard et al., OFC'15, M2C.2; D. Molin et al., OFC'18, W3C.1
 *C. Antonelli et al., 2018 IEEE 5GWF, p.410-415 (2018)

LOW-DMGD FMFs: Cablability and Field Trial



SMF ~50,000km

**15-Spatial-Mode Fiber
~160km**

Prysmian Group

Multi-Core Fibers ~100km
4-Coupled-Core Fiber
4-/8-Uncoupled-Core Fiber



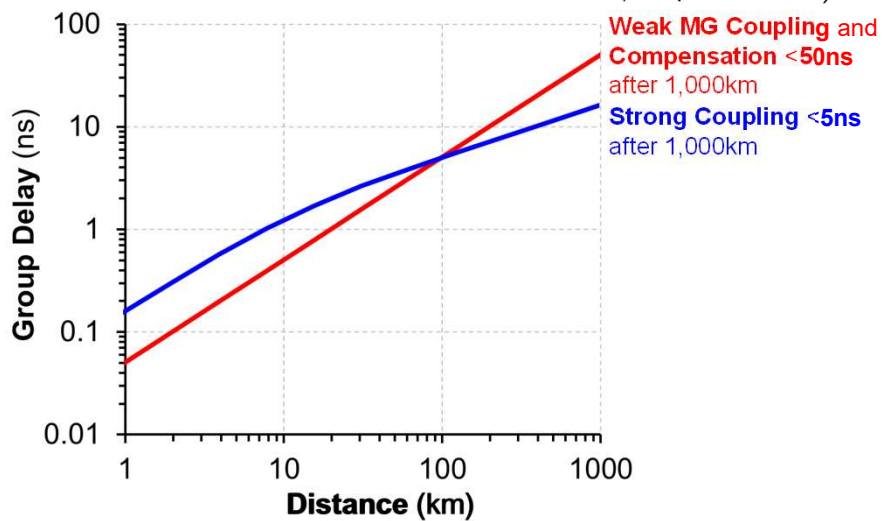
Advances in FME Design and Manufacturing | STILLARD | OFEC'20 63

LOW-DMGD FMFs: Mode Coupling

Weak: Group Delay scales linearly with distance

Strong: Group Delay scales with the square-root of distance*

*50µm MMF
(45 spatial modes)*

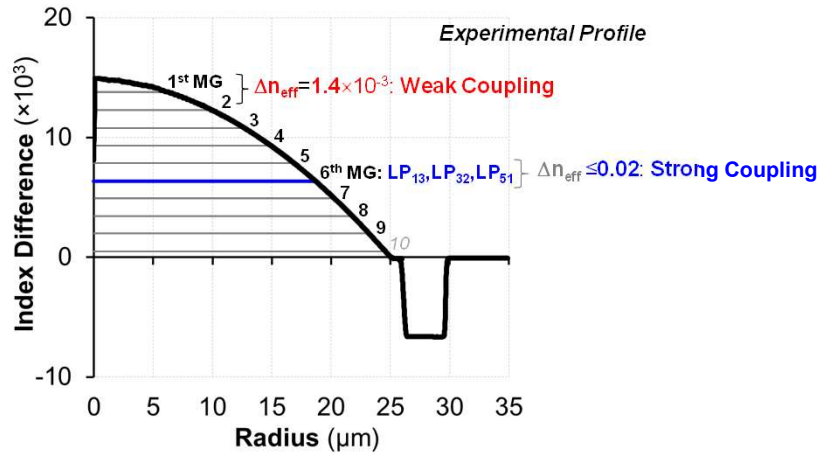


*S.D. Personick, BSTJ 50, p.843 (1971)

Advances in FME Design and Manufacturing | STILLARD | OFEC'20 64

LOW-DMGD FMFs: Mode Coupling

Modes in MGs are **Strongly Coupled***



6th MG: LP₁₃+LP₃₂+LP₅₁ [6 spatial modes] 12 × 12 MIMO**

→ Short impulse response after 90km

→ Performance degraded due to MG coupling (XT)

*P. Sillard, OFC'16, Th11.1

**S. Wittek et al., SUM'18, MF2.3

Advances in FME Design and Manufacturing | SILLARD | OFC'20 65

LOW-DMGD FMFs: Mode Coupling

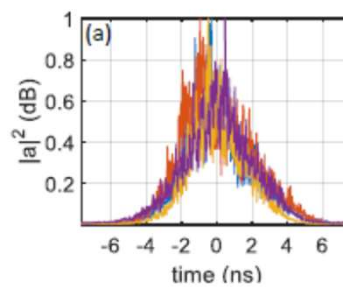
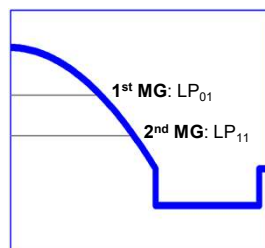
Decrease Δn_{eff} *and* maintain high $\Delta n_{\text{eff-micro}}$

→ Profile design is challenging

→ What else?

Modes will ultimately **Couple** after 100s/1000s of km

Square-root behavior observed on a 1045km transmission over a DMGD-compensated link with 2 MGs*



*G. Rademacher et al., OFC'18, Th4C.4

Advances in FME Design and Manufacturing | SILLARD | OFC'20 66

OUTLINE

1. INTRODUCTION

2. DESIGN

- 2.1. Basics
- 2.2. Weakly-Coupled FMFs
- 2.3. Low-DMGD FMFs

3. MANUFACTURING

- 3.1. State of the Art
- 3.2. Recent Advances
- 3.3. Perspectives and Challenges

4. CONCLUSION

Advances in FME Design and Manufacturing | SILLARD | OFC20.67

MDM and FMFs: *Impressive Progress*

Mode Division Multiplexing

- S. Berdagué and P. Facq, *Appl. Opt.* (1982): 2 spatial modes over 10m
- A. Li et al.; M. Salsi et al.; R. Ryf et al. *OFC* (2011): 2 and 3 spatial modes over 10s of km
 - ⇒ K. Shibahara et al., *OFC* (2018): 3 spatial modes over 6,300km
 - ⇒ R. Ryf et al., *ECOC* (2018): 45 spatial modes over 26.5km

Few-Mode Fibers

- J. Sakai and T. Kimura, *Opt. Lett.* (1977): 3 spatial modes with DMGD <100ps/km
- A. Li et al.; M. Salsi et al.; R. Ryf et al. *OFC* (2011): 2- & 4-(LP)MG and 3-spatial-mode fibers
 - ⇒ M. Bigot et al., *NETWORKS* (2017): 7-(LP)MG Fiber with XT ≤ -24dB/km
 - ⇒ D. Molin et al., *OFC* (2018): 15-spatial-mode fiber with DMGD <80ps/km

DMGD Compensation

- K. Morishita et al., *IEEE Trans. on MTT* (1982): "splicing the fibers with the opposite departures from the optimum index profile reduces the pulsewidth"
- T. Sakamoto et al., *OFC* (2012): 3-spatial-mode link with DMGD <5ps/km
 - ⇒ P. Sillard et al., *OFC* (2017): 36-/45-spatial-mode link with DMGD <50ps/km

Strong Coupling

- S.D. Personick, *BSTJ* (1971): "pulse spreading would grow as the square root of the length"
 - ⇒ G. Rademacher et al., *OFC* (2018): square-root behavior after 100s of km over 3-spatial-mode DMGD-compensated links
 - ⇒ K. Shibahara et al., *OFC* (2019): square-root behavior after 1,000s of km using cyclic mode permutation over 3-spatial-mode non-DMGD-compensated links

Advances in FME Design and Manufacturing | SILLARD | OFC20.68

MDM and FMFs: Prospects

WEAK COUPLING

- **≥ 10 -(LP)MG** [≥ 17 -Spatial-Mode] **Fibers with XT < -35dB/km**
- **Short-Reach Transmissions** (~ 100 s km)
 - ⇒ MGDM over 100s of km with Direct Detection (no MIMO)
 - ⇒ Real-Time Transmissions with Coherent Detection (2x2 and 4x4 MIMOs)

MIMO

- **>100-Spatial-Mode Fibers**
- **FMFs with strong mode coupling**
- **Long-Haul Transmissions** (~ 1000 s km)
 - ⇒ Square-root behavior with 10s of spatial modes over 1000s of km
 - ⇒ Real-Time Transmissions with Coherent Detection (2Nx2N MIMO)

Advances in FME Design and Manufacturing | SILLARD | OFC'20 69

Thank you